

Precautions

1. UP mini 3D printer requires power adapter provided by original manufacturer. Otherwise it could casue damage to machine or even fire hardzard. Please also keep the power adapter away from water and high temperature.
2. During printing, the nozzle of the printer will reach 260°C and the print platform could reach 60°C. Please do not touch these parts with bare hand while they are hot, not even with the heat resistant gloves included with machine as the temperature could damage the glove and your hand.



*Warning label on printer:
High Temperature, do not touch!*

4. During Printing, the nozzle and print platform will move at high speed, do not touch these parts while they are moving.



*Warning label on printer:
Moving parts, do not touch!*

5. Please wear goggles when removing the supporting material from model and detaching model from perf board.
6. When printing ABS and PLA, slight smell will be produced, please run the printer in a well ventilated environment. We also suggest you to put the printer in an enviroment with stable temperature, as unwanted cooling could has adverse effect on print quality.
7. When UP softwre is sending data to printer, where the status bar on the left bottom corner is showing "sending layers", do not unplug USB cable, as this will interrup data transfer and results in printing failure. USB cable can be unplugged after data printing started.
8. UP mini's working temperature is between 15°C and 30°C relative humidity 20%-50%. It is recommended to discharge static charge from user's body before touching the machine to prevent interruption of printing and damaging the printer.